

Indium Phosphide MEMS for Integrated Bio-Sensing

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Introduction

- Microcantilevers coated with absorbing coatings are powerful tools for the detection of specific target biomolecules, gasses, vapors, or aerosols
- Measuring mechanical frequency response of cantilevers before and after the attachment of a target molecule to the cantilever can verify its presence
- Monolithically integrated sensors that require less infrastructure to operate are being explored for use in real world situations and applications
- Our sensor platform utilizes a **monolithic fabrication** approach involving **III-V semiconductors**

Optical Cantilever Sensors

Principle of Operation:

- Cantilever resonates at natural frequency
- Analyte attaches to cantilever, changing mass
- Mass change detected in resonance shift

Optical sensing principle:

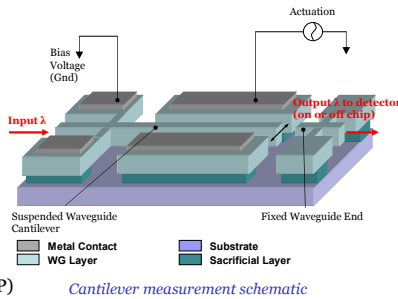
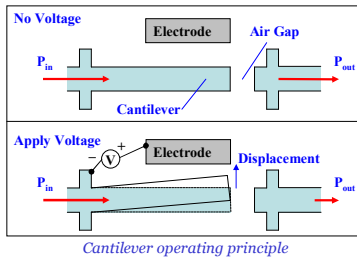
- Suspended waveguide section forms cantilever
- Fixed end couples light across gap
- Electrostatic or vibrational excitation
- Signal modulates based on optical coupling

Optical Sensing Advantages:

- High sensitivity** to misalignment
- Increased resistance to electrical noise (compared with capacitive sensing)
- Simple control / readout electronics
- In-situ** detectors and sources allow for **full system integration**

Materials/Enabling Technologies:

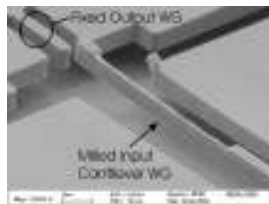
- Indium Phosphide, III-V materials
- Suspended Waveguides
- InGaAs release layer (etch selective to InP)



Proof of Concept

Waveguide cantilever:

- Original resonant frequency measured
- Focused Ion Beam** milling performed near tip of cantilever to change mass
- Resonance change measured
- Sensitivity of initial cantilevers
- $\Delta m / \Delta f = 5.3 \times 10^{-15} \text{ g/Hz}^{-1}$



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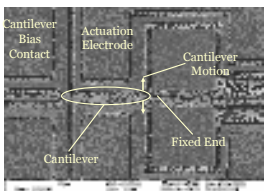
Cantilever Sensor Improvements

- For **enhanced sensitivity**, cantilever sensors need:
 - High Q factor (narrow resonance peak)
- Achieved by lowering loss mechanisms
 - Viscous drag
 - Squeeze-film dampening

$$\text{Sensitivity} \rightarrow \frac{\Delta m}{\Delta f} = \frac{2\rho \cdot wlt \cdot 0.24}{f_0^2 Q_a}$$

Resonant frequency

Solution → Raise cantilever resonant frequency

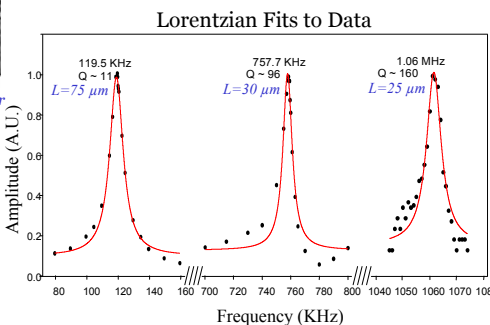


SEM image of high frequency cantilever

Conclusions:

- Demonstrated device with order of magnitude increased sensitivity and Q factor

• $1.1 \times 10^{-16} \text{ g/Hz}$ and $Q \sim 160$ for 1.06 MHz resonator in air



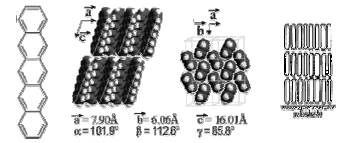
3 high frequency design cantilever resonance plots (all 1.0 μm thick, 2.0 μm wide)

Functionalization Coatings

- Cantilever coatings are essential for realizing sensing operation
- Coatings must be compatible with cantilever structures
 - Dry fabrication processes (prevent cantilever stiction)
 - Must absorb/attract analyte and change mass

Pentacene

- Organic Semiconductor
- Deposition by vacuum sublimation
- Absorbs gasses and vapors within crystal layers
 - Changes semiconductor electrical properties
 - Changes mass of cantilever coating

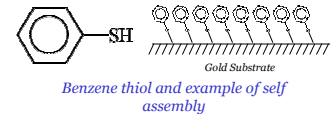


Pentacene crystal structure

Two-pronged approach to achieving selective detection: **Electrical** and **Physical** detection **simultaneously**

Thiols

- Self assembled organic monolayer coating
- Deposition by vacuum sublimation onto gold
- Absorbs specific molecules on surface
 - Changes mass of cantilever coating



Benzene thiol and example of self assembly

Selectivity achieved through thiol chemical preparation

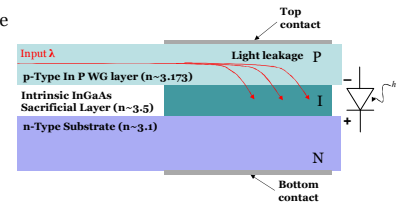
InP Integrated Detectors

Principle of Operation:

- Simple PIN diode configuration
- Unreleased portion of suspended waveguide forms detector's intrinsic layer
- Index mismatch in layers couples light into intrinsic absorbing region

Materials:

- Indium Phosphide waveguides
- InGaAs photoabsorbing layer



Un-released Waveguide Section

Integrated Detector Advantages:

- Ease of fabrication
- Increased efficiency of optical coupling
- In-situ** detectors facilitate higher levels of **system integration**

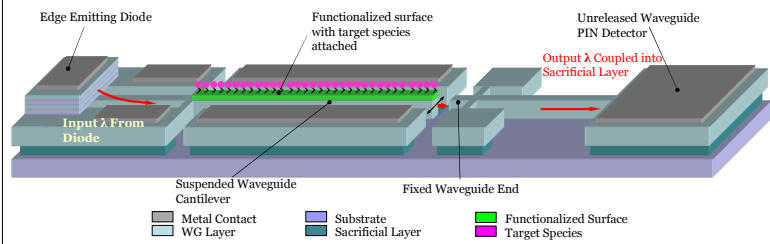
Future Work

Functionalization of microcantilevers

- Verify integration of absorbing materials
- Detection of gasses, vapors, or aerosols
- Quantification of sensor response

Integrated Optical Readout

- Fabrication and characterization of integrated detectors
- Source integration: InP Light Emitting Diode



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